

AquaTough™ Small Repair Kit



Overview

The AquaTough Small Repair Kit was developed for contractors and homeowners to make small repairs to their EPDM pond liner. The kit includes all the necessary materials to complete proper, long-lasting repairs of minor cuts, holes, and damage to the liner. The kit includes the following materials:

- » 2 ea. 6" x 6" Cured Econo Patches
- » 1 ea. 2 oz. Multi-Purpose Primer
- » 1 ea. 4" x 3" Scrubber Pad
- » 1 pair Nitrile Gloves
- » 1 ea. Wood Roller
- » Application Directions

Features and Benefits

- » Pre-cut, pressure-sensitive patches eliminate the need for adhesive
- » Includes all the materials needed to complete a long-lasting repair
- » Primer flashes off within 20 minutes for quick repairs

Application Instructions

1. Ensure the liner is free of mud or other contaminants prior to the application of the primer. A cleaner like Simple Green may be used to clean imbedded contamination.
2. Once the EPDM liner is clean and dry, shake the primer thoroughly and pour a small amount of primer onto the repair area. Always wear the supplied nitrile gloves when applying primer.

3. Spread the primer over the repair area with the supplied scrubber pad, ensuring it covers an area larger than the size of the 6" x 6" patch.
4. Allow the primer to become tacky prior to applying the patch.
5. Peel off the poly backing from the patch and apply to the repair area of the liner.
6. Roll the patch evenly with the supplied roller. Ensure that all areas are free of blisters. Allow the patch to cure for 24 hours prior to subjecting the patch to water.

Review Carlisle specifications and details for complete installation information.

Precautions

- » Avoid prolonged contact of materials with skin. In case of contact with skin, thoroughly wash affected area with soap and water.
- » Prolonged storage in temperatures above 90°F (32°C) may affect product shelf life.
- » In warm, sunny weather, keep the pressure-sensitive cured patch in shaded area until ready to use.
- » Materials should be stored in a dry area.
- » Storage and use of materials at temperatures below 40°F (4°C) will result in a loss of adhesion and may result in no bond of the patch. For overnight storage, the materials must be kept at a minimum of 60°F (15°C). Keep the materials in a warm area above 60°F (15°C) prior to installing the patch.

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- » Due to solvent flash-off, condensation may form on applied primer when ambient temperature is near the dew point. If condensation develops, allow the surface to dry before applying an additional thin layer of primer to the previously coated surface.
- » Do not allow waste products (petroleum, grease, oil, solvents, vegetable or mineral oil, etc.) or direct steam to come in contact with the pressure-sensitive patch.
- » A heat gun may be used to add additional heat to the patch in colder temperatures to ensure optimum adhesion.
- » Keep out of reach of children.

Typical Properties and Characteristics

Size – Patch/Primer	6" x 6" / 2 fl. oz.
Packaging	10/Ctn
Weight – Package/Ctn	13 oz./8 lbs.
Shelf Life	9 months when stored between 60°F and 80°F (15°C and 26°C)
Prop 65 Chemical	Listed
Part Number	334731