

- ALL BOLTS OR CLAMPS MUST BE IN PLACE TO PROVIDE CONSTANT COMPRESSION ON WATER CUT-OFF MASTIC.
- 2. REMOVE EXISTING LEAD, FLASHING MATERIAL & ENSURE THE DRAIN RING IS COMPLETELY CLEAN DOWN TO BARE METAL.
- 3. USE DETAIL VGMA-6.0 FOR MECHANICALLY-FASTENED SYSTEMS.
- 4. THE HOLE IN THE MEMBRANE SHALL EXCEED THE DIAMETER OF THE DRAIN PIPE, BUT SHALL BE NO LESS THAN 1/2" (1.5cm) FROM THE ATTACHMENT POINTS OF THE DRAIN CLAMPING RING.
- 5. ROOF DRAIN SIZE AND NUMBER OF DRAINS SHALL BE IN ACCORDANCE WITH THE LOCAL CODES.
- 6. FIELD SPLICES MUST BE LOCATED AT LEAST 6" (15cm) OUTSIDE THE DRAIN SUMP.
- 7. VERSICO RECOMMENDS THE DRAIN TARGET SPLICE BE SHINGLED
- 7.1. CUT A SQUARE HOLE IN THE FIELD SHEET TO BE AT LEAST 6" (15cm) OUTSIDE THE DRAIN SUMP
- 7.2. APPLY PRIMER AND QA SEAM TAPE TO THE BOTTOM OF THE FIELD SHEET.
- 7.3. PRIME THE TARGET PIECE OF NR EPDM
- 7.4. MATE THE TARGET TO THE TAPE
- 7.5. APPLY BONDING ADHESIVE TO ADHERE FIELD AND TARGET MEMBRANE TO THE SUBSTRATE

MAXIMUM WARRANTY: 30 YEARS

