

Edge Metal Warranty Enhancements August 2025

To: Carlisle SynTec Systems' Authorized Applicators

Carlisle SynTec Systems is in a unique position to provide the most convenient edge metal systems for inclusion in Carlisle warranted systems. With the recent acquisition of MTL (Metal-Era and Hickman) combined with the existing network of Drexel Metals and Petersen Aluminum Corporation locations, Carlisle SynTec Systems can provide nationwide access to flat sheets for field-fabricated edge systems or prefabricated, ES-1, and FM-certified edge systems.

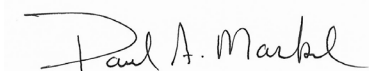
Almost all high-wind low-slope roof failures begin at the windward edge, and a proper edge system design is critical. Inclusion in the manufacturer's system warranties is an excellent way to ensure building owners have a single-source Edge-to-Edge Warranty. Effective October 1, 2025, Carlisle is implementing the following improvements to our metal edge policies to make it more convenient to get an Edge-to-Edge warranty.

- Carlisle flat sheet metal that is field-fabricated is eligible for up to a 20-year, 90-mph wind speed Edge-to-Edge Warranty.
- Any warranty in excess of 20 years that requires over 90-mph coverage requires the use of Carlisle prefabricated edge metal.
- All factory-prefabricated edge metal (MTL) must be purchased through the Carlisle SynTec Systems brand to be eligible for an Edge-to-Edge Warranty.
- We have implemented price parity across our prefabricated edge metal brands to ensure competitive and consistent pricing.
- We will remove the requirement to provide an invoice when Carlisle flat sheet metal is selected during the completion of the Notice of Award (NOA) for a warranty. We will be implementing a process to identify CCM-branded flat sheets in case of a warranty claim on an Edge-to-Edge Warranty.
- Please contact your Carlisle SynTec Systems Manufacturer's Representative for the Carlisle flat sheet metal brands that are eligible for Edge-to-Edge Warranties.
- An additional .25 points per square foot will be added toward ESP qualification for all projects that include Carlisle edge metal for the remainder of 2025.

Carlisle is in a unique position to provide customers with a comprehensive offering for edge metal products and include these products in our system warranties. Because of our family of Carlisle Architectural Metals brands, we can also make it extremely convenient. We are primary in all aspects of edge metal fabrication, from flat sheets to prefabricated cleats and edge systems, with locations across the US. Please be sure to talk to your customers about the benefits the Carlisle Edge-to-Edge Warranty provides. Click [here](#) to view the Edge-to-Edge brochure.

Thank you for your continued partnership.

Sincerely,



Paul Markel
Manager, Special Applications