TECHNICAL DATA BULLETIN

VersiFlex[™] PVC Coated Metal



Overview

VersiFlex PVC Coated Metal is a galvanized steel sheet with a laminate of non-reinforced VersiFlex PVC flashing. The sheet is cut into the appropriate width and used to fabricate metal drip edges or other roof perimeter edging profiles. VersiFlex PVC or KEE HP membrane may be welded directly to the coated metal, eliminating the need to strip in the metal with a separate piece of membrane. The metal is available in 4-foot by 10-foot (1.2 m by 3.1 m) sheets and comes packaged 10 sheets per pallet.

Versico's VersiFlex PVC Coated Metal is part of the Certified Fabricated Accessory (CFA) program. Certified Fabricated Accessories are the only factory-fabricated PVC accessories that meet the stringent quality tolerances required to be included in a Versico warranted roofing system. PVC coated aluminum and stainless steel are available in 4' x 10' sheets on a special order basis in white, gray, light gray, slate gray and tan. Contact customer service for minimum orders and lead times.

Features and Benefits

- Allows direct welding of PVC membrane to the metal, eliminating the need to strip in edging with additional membrane
- Easy to cut and form for creating a variety of edge sizes and profiles
- Practical and cost-effective way of flashing roof edges
- Available in white, gray, tan, light gray and slate gray colors
- Matches membrane color to create a uniform look

Installation

- 1. Install VersiFlex Coated Metal with $\frac{1}{16}$ " to $\frac{1}{4}$ " (3–6 mm) gap between adjoining sections.
- 2. Install 2"-wide (5 cm) foil tape over joints.
- 3. Heat-weld a 6"-wide (15.5 cm) piece of VersiFlex flashing over each joint.
- 4. Position VersiFlex membrane and heat-weld to the VersiFlex PVC Coated Metal with a minimum $1\frac{1}{2}$ " (4 cm) weld.

REVIEW CURRENT VERSICO SPECIFICATIONS AND DETAILS FOR SPECIFIC INSTALLATION REQUIREMENTS.

Precautions

- Store VersiFlex PVC coated metal in a cool, shaded area and cover with light-colored, breathable, waterproof tarpaulins.
 VersiFlex PVC Coated Metal that has been exposed to the weather must be prepared with Versico's PVC Membrane Cleaner prior to hot-air welding.
- Do not install VersiFlex PVC Coated Metal where membrane side directly contacts asphalt, coal tar pitch, any polystyrene or other petroleum-based products.



VersiFlex PVC Coated Metal

Typical Properties and Characteristics

Physical Property	Value
Sheet Size	4 foot by 10 foot (1.2 m by 3.0 m)
Wt/Ln Ft (Ib)	1.1 lb/ft² (5.4 kg/m²)
Wt/Piece (lb)	White, Gray, Tan, Light Gray, Slate Gray and Tan
Height (inches)	0.035 inches (0.9 mm) nominal
Width (inches)	0.024 inches (0.6 mm) nominal (24 gauge)
Pieces/carton	Hot Dipped Galvanized Steel – G90
Connecting pins/carton	10 sheets per pallet

Typical properties and characteristics are based on samples tested and are not guaranteed for all samples of this product. This data and information is intended as a guide and does not reflect the specification range for any particular property of this product.

LEED® Information

Pre-consumer Recycled Content	0%
Post-consumer Recycled Content	0%
Manufacturing Location	Scranton, PA
Solar Reflectance Index (SRI), Initial	White: 111 Tan: 50 Gray: 43 Light Gray: 90 Slate Gray: Pending



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