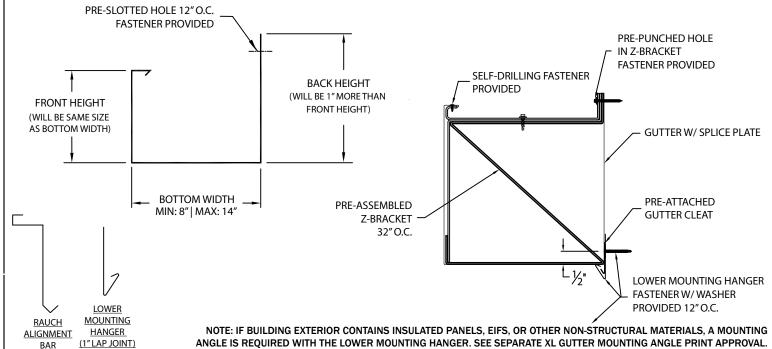


VERSITRIM XL GUTTER

BOX



ANGLE IS REQUIRED WITH THE LOWER MOUNTING HANGER. SEE SEPARATE XL GUTTER MOUNTING ANGLE PRINT APPROVAL. (1" LAP JOINT)

DIMENSIONS SELECT SIZE FRONT HEIGHT **BOTTOM WIDTH BACK HEIGHT** 8" 9" 9" 10" 10" 10" 11" 11" 11" 12" 12" 12" 13" 13" 13" 14" 14" 14" 15"

MATERIAL Color: _____ 22 Ga. Galv. Steel Finish: .050" Aluminum Substrate: .063" Aluminum Wood If substrate is not given, wood fasteners Masonry will be provided. Metal

QUANTITIES Lineal Feet (12'-0" Lengths)	Accessory Type*:	Quicklock (Default)	Welded (Surcharge)
Outside Miter (90°)	Expansio	n Joints (Style 1)	
Inside Miter (90°)	Expansio	n Joints (Style 2)	
Right Endcaps			
Left Endcaps			

*NOTES

- Not available in 24 ga. galv. steel or .040" aluminum
- Splice plates and pop rivets provided
- Gutter cannot be cantilevered
- Maximum downspout dimension not to exceed bottom width minus 9/16"
- Pre-attached gutter cleat and lower mounting hanger are made out of the same material as the gutter
- Unless otherwise noted, fabrication of miters and accessories are provided with a non-penetrating quicklock joint, then factory sealed watertight
- Welded accessories require minimum material thickness of .050 aluminum.
- For non-90 miters, see separate print approval
- Product should be installed per provided installation instructions
- ANSI/SPRI/GT-1 test pressures up to 266 psf (Horizontal), 291 psf (Vertical), 175 plf (Downward)

APPROVALS*



ANSI/SPRI/GT-1

Test Pressures listed in notes

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Project Name:
Architect:
Roofing Contractor:
Project Type:

By selecting this box yo confirmed that dimensi		
are correct. All	0113, 31263, 01	ia qualitities
products will be		
installed in strict	SHT# _	of

installed in strict accordance with printed instructions.

Customer Service 800-558-2162

(Metal-Era)

Date:

DRN BY:	
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MM CKD BY:

DWG #: 18012-43853

06/23/25

MLM

REV: