

- 1. WOOD NAILERS ARE INSTALLED ONLY AT SCUPPERS TO SECURE METAL SLEEVE AND MUST EXTEND PAST THE WIDTH OF METAL SLEEVE FLANGE.
- 2. INSTALL WALL FLASHING PRIOR TO SCUPPER INSTALLATION.
- 3. METAL SCUPPER BOX MUST HAVE CONTINUOUS FLANGES WITH ROUNDED CORNERS. SOLDER ALL SCUPPER SEAMS WATER-TIGHT.
- 4. WATER CUT-OFF MASTIC UNDER SCUPPER FLANGE MUST BE UNDER CONSTANT COMPRESSION.
- 5. SCUPPER FLANGES MUST BE TOTALLY COVERED BY PRESSURE—SENSITIVE ELASTOFORM FLASHING WITH MINIMUM 2" (5cm) COVERAGE PAST NAIL HEADS.
- 6. TO REMOVE FINISHING OILS, SCRUB METAL FLANGE WITH WEATHERED MEMBRANE CLEANER; ALLOW TO DRY PRIOR TO APPLYING EPDM PRIMER.
- 7. APPLY EPDM PRIMER TO METAL FLANGE AND MEMBRANE SURFACE PRIOR TO INSTALLING PRESSURE—SENSITIVE ELASTOFORM FLASHING.



