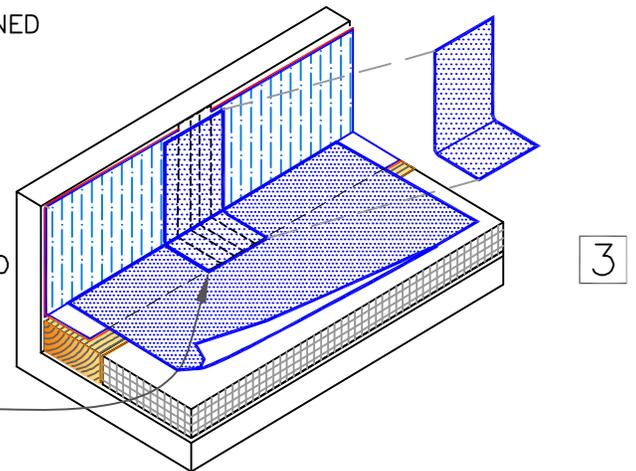
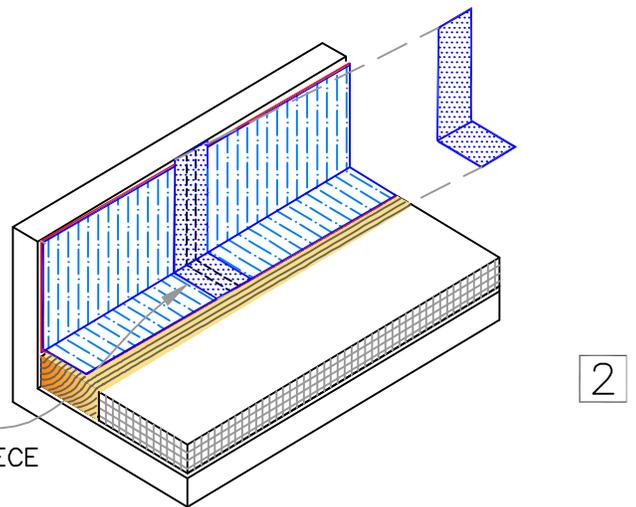
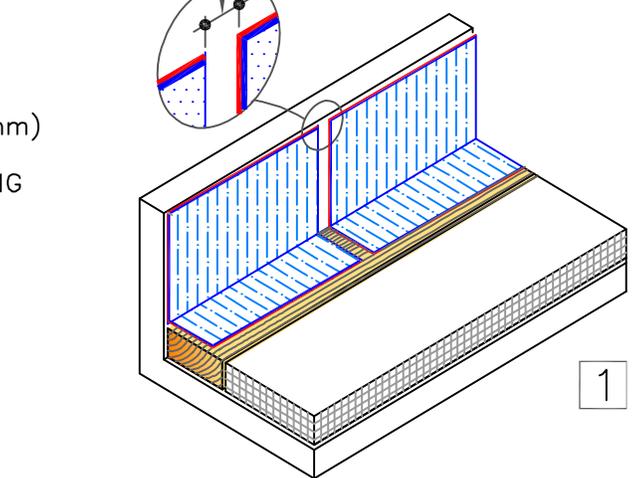


**SEQUENCE:**

1. 3" (7.6cm) REINFORCED MEMBRANE STRIPPING.
2. FIELD MEMBRANE.
3. TOP 6" (15.2cm) NON-REINFORCED MEMBRANE STRIPPING.

**NOTES:**

1. PLACE A LAYER OF TPO MEMBRANE UNDER THE METAL CAP TO PROTECT AGAINST MOISTURE INFILTRATION AT JOINTS.
2. FASTEN COATED METAL FLASHING TO WOOD NAILERS USING 1-1/2" (4cm) MIN. RING SHANK NAILS SPACED 6" (15cm) ON CENTER AND STAGGERED APPROX. 1/2" (1.5cm).
3. APPROXIMATELY 1/8" (0.5cm) DIAMETER BEAD OF CUT-EDGE SEALANT IS REQUIRED ON CUT EDGES OF REINFORCED TPO MEMBRANE.
4. SEE [TPC-15.3](#) FOR ADDITIONAL INFORMATION.



HEAT WELD 3" (7.5cm) WIDE PIECE OF REINFORCED MEMBRANE CENTRALLY ALIGNED OVER JOINT

HEAT WELD 6" (15cm) WIDE PIECE OF NON-REINFORCED MEMBRANE CENTRALLY ALIGNED OVER JOINT, COVERING TOP OF FIELD MEMBRANE. SEE SEQUENCE IN TABLE.



TPO COATED METAL WALL FLASHING

MAXIMUM WARRANTY: 30 YEARS

|  |                    |                         |
|--|--------------------|-------------------------|
|  | TPO MEMBRANE       | PS (PRESSURE SENSITIVE) |
|  | APPROVED SUBSTRATE | P&S (PEEL & STICK)      |
|  | SEE NOTE           | QA (QUICK APPLIED)      |

THERMOPLASTIC ROOFING SYSTEM

TPC-12.3