## **Quick-Applied Curb Flashing**



#### **Overview**

Let Versico simplify your next EPDM installation with their Quick-Applied (QA) Curb Flashing. The most efficient means to flash a curb as membrane comes pre-cut 20" wide with 6" Quick-Applied Seam Tape already applied. Production time on projects with numerous curbs or wall flashings can be substantially reduced with this laborsaving accessory.

#### **Features and Benefits**

- Available in 20" x 50' rolls of cured 60-mil EPDM flashing
- Pre-cut 20" wide with 6" QA Seam Tape already applied
- Provides up to 30% labor savings for flashing curbs and walls
- Cleaner appearance and stronger seams

#### Installation

- Attach deck membrane at the curb according to specific Versico system details.
- Cut a piece of QA Curb Flashing equal in length to the perimeter of the curb plus 3" minimum (i.e. a 2' x 2' curb would require an 8' 3" length of QA Curb Flashing).
- Cut the width of the QA Curb Flashing to match the height of the curb plus 6" for the splice and 2" to go over the top of the curb. (Width = curb height + 8").

- 4. The entire surface where the QA Curb Flashing will be applied must be clean. The adhesive on the back of the QA Curb Flashing will not adhere to dusted or dirty surfaces. Any residual contamination will be detrimental to the bond strength of the adhesive.
- 5. Remove all foreign material.
  - Remove excess mica dust by brooming or wiping with a clean, dry rag.
  - The use of Weathered Membrane is necessary to allow the EPDM Primer to be roller applied. This cleaning process is essential on membrane that has been exposed for a number of weeks.
    - Note: Permeation-resistant gloves (that meet ANSI/ISEA 105-2005) are required for hand protection when cleaners or primers are being used.
  - Allow the cleaned membrane to dry thoroughly before proceeding.
- Place the QA Curb Flashing on a flat surface with the tape side up and the release liner intact.
- Apply G200SA Yellow Substrate Adhesive or Low-VOC Bonding Adhesive to the curb and to the QA Curb Flashing.
- Apply V-150 or Low-VOC EPDM Primer to the splice area on the deck membrane. Follow proper application instructions for the specific primer and membrane being used.
- 9. After the bonding adhesive and primer have flashed off properly, bond the QA Curb Flashing to the curb. Wrap the entire curb, leaving the area containing the tape adhesive folded upwards with release liner still in place. Care should be taken not to stretch the QA Curb Flashing.
- 10. To complete the splice between the QA Curb Flashing and the deck membrane, cut the QA Curb Flashing at each corner of the curb, allowing the QA Curb Flashing to fall in place. Round all cut corners. Press the QA Curb Flashing into the angle change as tightly as possible.
- 11. With the tape adhesive laying flat on the primed surface, remove the release liner by pulling it out from beneath the QA Curb Flashing while simultaneously pressing the tape onto the primed surface using firm, even hand pressure across the splice towards the splice edge. Immediately roll the splice with a 2" (50 mm) wide roller, using positive pressure.
- 12. Broom the mated QA Curb Flashing over the curb to ensure proper mating of the bonding adhesive.



# **Quick-Applied Curb Flashing**

- Make the vertical splice in the QA Curb Flashing as per Versico VGC-5.2 detail.
- Flash the corners of the curb as per Versico VGC-15 details.
  REVIEW CURRENT VERSICO SPECIFICATIONS AND DETAILS FOR SPECIFIC INSTALLATION REQUIREMENTS.

#### **Precautions**

- Avoid prolonged contact with skin. In case of contact with skin, thoroughly wash affected area with soap and water.
- Versico Bonding Adhesive and EPDM Primer must be used when installing QA Curb Flashing.
- QA Curb Flashing must be stored in a dry area. In warm, sunny weather, keep QA Curb Flashing in the box or in a shaded area until ready for use.
- Due to solvent flash-off, condensation may form on freshly applied Primer when the ambient temperature is near the dew point. If condensation develops, the application of Primer and installation of QA Curb Flashing must be discontinued, as proper adhesion will not be achieved. Allow the primed surface to dry and apply a thin freshener coat of Primer to the previously coated surface when conditions allow.
- Jobsite storage temperatures in excess of 90°F (32°C) may affect product shelf life. Prolonged jobsite exposure to temperatures below 40° (4°C) will cause the adhesive to lose tack and, in extreme cases, will not bond to the EPDM membrane. If this situation is encountered, move QA Curb Flashing to a warm area and allow it to return to a minimum of 60°F (15°C).
- In order to achieve proper adhesion to the deck membrane when installing QA Curb Flashing at temperatures below 40°F (5°C), heat the primed area of the deck membrane with an with air gun as the tape adhesive is applied and pressed into place.
- Do not allow waste products (petroleum, grease, oil, solvents, vegetable or mineral oil, animal fats, etc.) or direct steam venting to come in contact with the QA Curb Flashing.
- KEEP OUT OF THE REACH OF CHILDREN.

### **Typical Properties and Characteristics**

Base	Membrane - EPDM Adhesive - Synthetic Polymers
Thickness	Membrane - 60-mil (1.52 mm)
Size	20" x 50' (508 mm x 15.2 m)
Packaging	50 lf/carton (15.2 m) - 1 roll/carton
Weight/Carton	37 lbs. (16.8 kg)
Shelf Life	1 year
Part Number	309775

Typical properties and characteristics are based on samples tested and are not guaranteed for all samples of this product. This data and information is intended as a guide and does not reflect the specification range for any particular property of this product.



A SINGLE SOURCE FOR SINGLE-PLY ROOFING

800.992.7663 • www.versico.com