

## Carlisle SynTec Systems' Rooftop Recycling Program

When it's time to replace a ballasted or mechanically fastened roof, Carlisle offers a rooftop recycling program through its partner 'Nationwide Foam Recycling'. Carlisle's rooftop recycling program provides an environmentally friendly disposal option for roof tear-off projects, while also saving money over traditional landfill disposal.

### WHY RECYCLE YOUR ROOF?

- » Earns credits toward LEED® certifications
- » Positions your company as an environmental steward
- » Diverts material from landfill
- » Reduces carbon footprint
- » To meet governmental rooftop recycling requirements (where applicable)

### THE CARLISLE RECYCLING ADVANTAGE

- » Coast-to-coast network of recycling centers through Nationwide Foam Recycling
- » Recycle any ballasted or mechanically-fastened single-ply membrane (EPDM, TPO, PVC) and foam insulation (Polyiso, EPS, XPS)
- » Saves money over traditional disposal costs
- » Available financial incentive



---

## HOW IT WORKS

---

- » Contractor contacts Nationwide Foam Recycling at 888-820-2760 for a quote.
  - Nationwide Foam Recycling will quote any jobsite in North America – all quotes generated within 4 hours. Quotes will include the cost of transportation and recycling.
  - When requesting a quote, please have the following information available:
    - Project name and address
    - Contact information
    - Job dates
    - Roof size
    - Materials and quantities to be reclaimed for both insulation and membrane

\*\*To be eligible for the Carlisle Rooftop Recycling Incentive, the contractor must inform Nationwide Foam Recycling that the roof will be replaced with a Carlisle roofing system.

- » Contractor must be selective when choosing the insulation and membrane to be recycled so that it meets Nationwide Foam Recycling's criteria (see insulation and membrane requirements).
- » Contact Nationwide Foam to arrange pickup of material. Please provide a minimum of 2 days advance notice. Nationwide Foam will work with the contractor to arrange timely pickup of the torn off materials directly from the jobsite using flatbed trailers.
- » Contractor is responsible for loading the truck using a forklift or lull. Loading must be completed in a timely manner to eliminate delays

---

## INSULATION REQUIREMENTS

---

- » Boards must be full, dry, and free of mold, adhesives, fasteners, plates, and membrane (no wet, broken, or cut boards accepted).
- » Stack boards on dunnage or pallets to 4' high.
- » Secure insulation by taping that stack together.

(Note: Typically around 70% of the roof insulation meets the recycling requirements. The remaining boards must be disposed of using traditional methods).

---

## MEMBRANE REQUIREMENTS

---

- » Membrane must be flexible and free of contaminants like adhesive, asphalt, insulation facers, fasteners, plates, stones, and mold.
- » Cut and remove seam overlaps, tapes, flashings, and patches.
- » Fold or roll membrane so it fits squarely onto standard 48" x 40" wooden pallets.
- » Stack membrane to 3' high on pallets.
- » Secure membrane to pallets.

(Note: Typically around 90% of the roof membrane meets the recycling requirements. The remaining membrane must be disposed of using traditional methods.)

