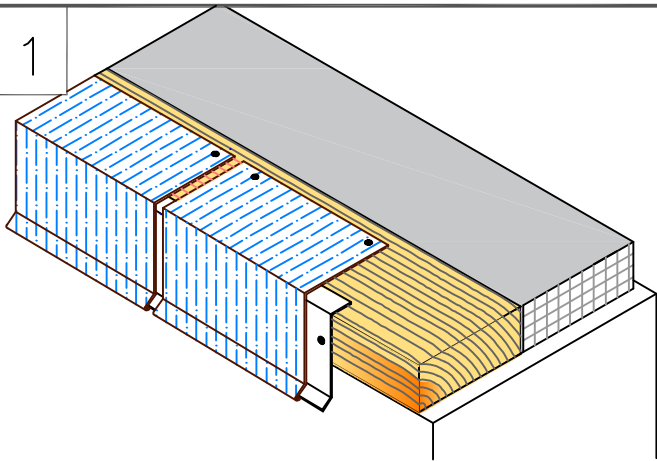
SEQUENCE:

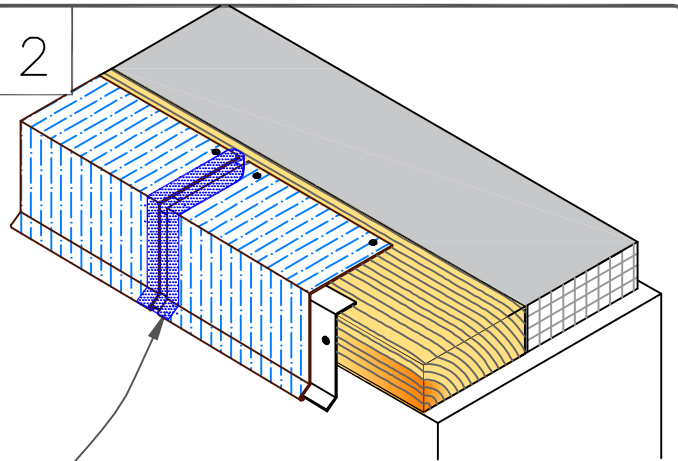
1. 3" (7.6cm) REINFORCED MEMBRANE STRIPPING.
2. FIELD MEMBRANE.
3. TOP 6" (15.2cm) NON-REINFORCED MEMBRANE STRIPPING.

1



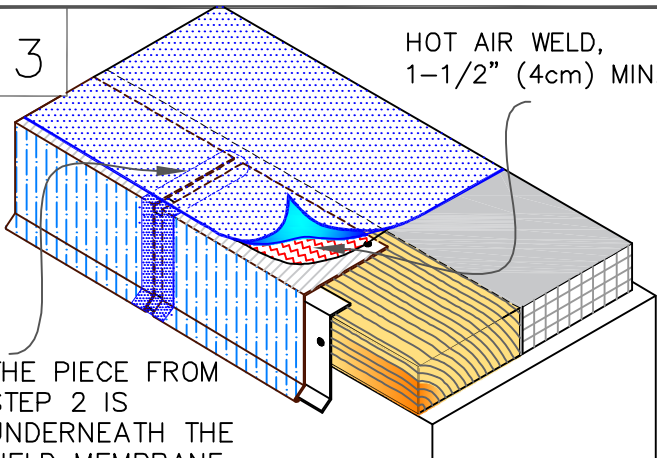
INSTALL CONTINUOUS CLEAT AND COATED METAL WITH 1/8"-1/4" (0.5-1cm) JOINTS BETWEEN ADJOINING SECTIONS.

2



HEAT WELD 3" (7.5cm) WIDE PIECE OF REINFORCED PVC MEMBRANE OVER JOINT

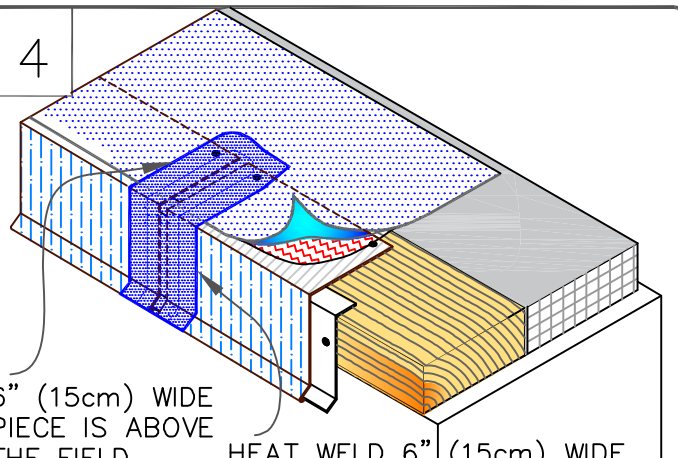
3



THE PIECE FROM STEP 2 IS UNDERNEATH THE FIELD MEMBRANE

POSITION FIELD MEMBRANE AND HEAT WELD COATED METAL A MINIMUM OF 1-1/2" (4cm) AS SHOWN.

4



6" (15cm) WIDE PIECE IS ABOVE THE FIELD MEMBRANE ON ROOF

HEAT WELD 6" (15cm) WIDE PIECE OF NON-REINFORCED MEMBRANE OVER JOINT, CENTERED ABOVE STEP 2 PIECE



SecurWELD COATED DRIP EDGE FASCIA

MAXIMUM WARRANTY: 30 YEARS



DETAIL NO.

U-1B

U (Universal Detail)