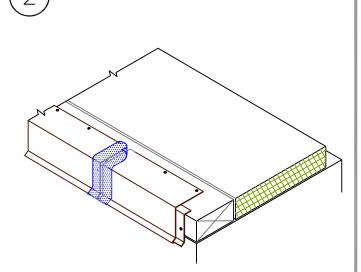
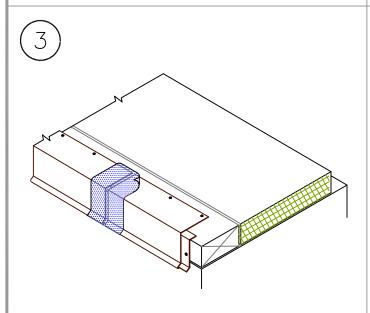


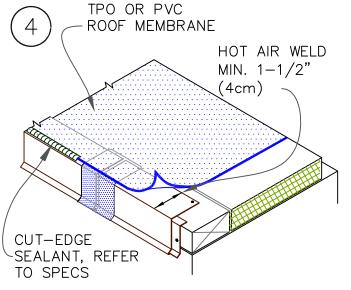
INSTALL CONTINUOUS CLEAT AND COATED METAL WITH 1/8"-1/4" (0.5cm-1cm) JOINTS BETWEEN ADJOINING SECTIONS.



HEAT WELD 3" (7.5cm) WIDE PIECE OF NON-REINFORCED THERMOPLASTIC MEMBRANE OVER JOINT.



HEAT WELD 6" (15cm) WIDE PIECE OF NON-REINFORCED MEMBRANE OVER THE JOINT.



POSITION FIELD MEMBRANE AND HEAT WELD TO COATED METAL A MINIMUM OF 1-1/2" (4cm) AS SHOWN.

