









FLEXIBLE DASH

Adhesive Dispensing Equipment	Cost	Equipment Payback*	Adhesive Packaging Option	Power Requirements	Application Rate	Dispensing Method	Maintenance (min.) (Daily/Weekly/Monthly)	Maintenance Material
Predator (Air Requirement: 50 CFM) 	\$28,000-\$30,000	930 squares using 50 gal. 1,000 squares using 15 gal.	50-Gallon Drums (with Accessory Kit) 15-Gallon Drums	220V 30A	1.5	Full Spray/Splatter/Bead	25/60/60	Lube
HULK (Air Requirement: 15 CFM) 	\$22,000-\$24,000	750 squares using 50 gal. 785 squares using 15 gal.	50-Gallon Drums 15-Gallon Drums	120 VAC 15A	2.3	Splatter/Bead	25/25/30	Flush Lube
P55 	\$16,000-\$18,000	530 squares using 50 gal. 570 squares using 15 gal.	50-Gallon Drums 15-Gallon Drums	120 VAC 15A	2	Splatter/Bead	25/25/30	Lube Neutralizer
Patriot Jr. 	\$11,000-\$13,000	410 squares using 15 gal. 1,950 squares using 5 gal.	15-Gallon Drums 5-Gallon Jugs	120 VAC 15A	2	Splatter/Bead	25/25/30	Lube Neutralizer
EZLoader 	\$11,000-\$13,000	410 squares using 15 gal. 1,950 squares using 5 gal.	15-Gallon Drums 5-Gallon Jugs	120 VAC 15A	2	Bead	25/25/30	System Pump Flush

*Equipment Payback calculated vs. Dual Tank Adhesive using Flexible DASH Adhesive applied at 6" o.c. on 100,000 sq. ft.

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Splatter Application Equipment Type	Gun Type	Pump Pressure	Air Compressor Pressure	Tip Design	Material Temps	Gun Air Value Setting**
 <p>Predator</p>	HULK Air Gun or VEE Air Gun	20 psi*	80 psi*	3/8" static mixing tip (Versico sells this in the price book) Product Code: 331294	70 – 85°F	HULK Air Gun: 1/8 Open VEE Air Gun: 1/8 Open
	HULK Air Gun or VEE Air Gun	60 psi*	100 psi*	3/8" static mixing tip (Versico sells this in the price book) Product Code: 331294	70 – 85°F	HULK Air Gun: 1/8 Open VEE Air Gun: 1/8 Open
	HULK Air Gun or VEE Air Gun	20 psi*	60 psi*	3/8" static mixing tip (Versico sells this in the price book) Product Code: 331294	85 – 100°F	HULK Air Gun: 1/8 Open VEE Air Gun: 1/8 Open
	HULK Air Gun or VEE Air Gun	60 psi*	80 psi*	3/8" static mixing tip (Versico sells this in the price book) Product Code: 331294	85 – 100°F	HULK Air Gun: 1/8 Open VEE Air Gun: 1/8 Open
 <p>HULK</p>	HULK Air Gun	60 psi*	80 psi*	3/8" static mixing tip (Versico sells this in the price book) Product Code: 331294	70 – 90°F	HULK Air Gun: 1/8 Open
 <p>Patriot Jr. or P55</p>	VEE Air Gun	Dial Setting 6 (60 psi)*	80 psi*	3/8" static mixing tip (Versico sells this in the price book) Product Code: 331294	70 – 90°F	VEE Air Gun: 1/8 Open

*When material and ambient temperatures exceed 85°F, equipment may require adjustments to the pump and gun pressure to ensure proper splatter pattern.
 ** Reference photos are included in the training manuals



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