



# Sure-Weld<sup>®</sup> TPO

## Pipe Seals



### Overview

Let Carlisle simplify your next Sure-Weld TPO installation with TPO Molded Pipe Seals. TPO Pipe Seals are injection-molded, pre-formed flashings for pipes ¾" (19.0 mm) to 8" (203.2 mm) in diameter. TPO Pipe Seals are packaged in boxes of eight and come with universal stainless steel clamping rings.

Carlisle's TPO Molded Pipe Seals are part of the Certified Fabricated Accessory (CFA) program. Certified Fabricated Accessories are the only factory-fabricated TPO accessories that meet the stringent quality tolerances required to be included in a Carlisle warranted roofing system.

### Features and Benefits

- » Provides a reliable method of waterproofing round pipe penetrations
- » Provides a substantial labor savings compared to field fabricating from non-reinforced flashing
- » Provides more consistent appearance than field-fabricated pipe flashings
- » Double-ribbed cutting guide provides easier, smoother and straighter cuts
- » Rib design also keeps the clamp in the proper position for the life of the roofing system

### Productivity Boosting Features and Benefits:

- » Up to 60% labor savings compared to traditional field fabrication
- » Quick and simple installation with no stretching required
- » Provides a consistent, finished appearance



### Installation

1. Cut pipe seal between the two raised "ribs" to the desired diameter as illustrated on the flange of the pipe seal. (Do not cut off both raised "ribs".)
2. Pull TPO Pipe Seal over pipe until base flange is in contact with the membrane. (Application of heat to the top portion of the TPO Pipe Seal may be necessary to allow installation over the pipe.)
3. Mark pipe around the top of the TPO Pipe Seal.
4. Pull TPO Pipe Seal upwards on pipe until mark on the pipe is visible.
5. Install Water Cut-off Mastic below mark which indicates the top of the installed TPO Pipe Seal.
6. Pull TPO Pipe Seal back down over pipe and into position.
7. Heat weld the TPO Pipe Seal base flange to deck membrane (the hand-welder temperature setting should be between 5 and 6).
8. Install a stainless steel universal clamping ring to provide constant compression of the sealant.

*Review Carlisle specifications and details for complete installation information.*

### Precautions

- » Remove all lead and other flashing.
- » Temperature of pipe must not exceed 160°F (71°C).
- » When used with mechanically fastened membrane, install a minimum of four fastening plates around pipe penetrations. Position fastening plates around the penetration so the plates are covered by the pipe seal flange. A minimum 1½"-wide weld must be maintained around the outer edge of the flange beyond the plates. If fastening plates cannot be installed in a manner to allow a minimum 1½" weld, the plates must be placed outside the TPO Pipe Seal flange and covered with a reinforced TPO overlay.
- » Store pre-molded pipe seals in a cool, shaded area and cover with light-colored, breathable, waterproof tarpaulins. TPO Pipe Seals or membrane that has been exposed to the weather prior to use must be prepared with Weathered Membrane Cleaner prior to hot-air welding.

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### Typical Properties and Characteristics

Sizes	¾" to 8" O.D. pipe (19.0 to 203.2 mm)
Packaging	8/box
Weight (each)	0.63 lbs (0.3 kg)
Material	Injection-molded TPO
Color	White, gray and tan

Typical properties and characteristics are based on samples tested and are not guaranteed for all samples of this product. This data and information is intended as a guide and does not reflect the specification range for any particular property of this product.

### LEED® Information

Pre-consumer Recycled Content	0%
Post-consumer Recycled Content	0%
Manufacturing Location	Bloomington, IL
Solar Reflectance Index (SRI)	N/A

Please use the chart below to cross-reference your pipe size with the proper step to cut as shown.

### Copper Tubing (C.T.S.)

Nominal tube size	¾"	1"	1¼"	1½"	2"	2½"	3"	4"	5"	6"	8"
Pipe O.D.	.88	1.13	1.38	1.63	2.13	2.63	3.13	4.13	5.13	6.13	N/A
Step of boot used	1	1	1	1½	2	2	3	4	5	6	N/A

### Schedule 40 / 80 Steel Pipe - PVC Standard - Polyethylene Pipe IPS

Nominal tube size	¾"	1"	1¼"	1½"	2"	2½"	3"	4"	5"	6"	8"
Pipe O.D.	1.05	1.32	1.66	1.90	2.38	2.88	3.50	4.50	5.56	6.63	8.63
Step of boot used	1	1	1½	1½	2	3	3	4	5	6	8

### Cast Iron Pipe

Nominal tube size	Pit Class A & Spun 100 – 250					Pit Class B, C & D					
	2"	3"	4"	6"	8"	2"	3"	4"	6"	8"	
Pipe O.D.	2.50	3.96	4.80	6.90	9.50	N/A	3.96	5.00	7.10	9.30	
Step of boot used	2	4	5	6	N/A	N/A	4	5	6	N/A	

### Sewer - Soil Pipe

#### PVC Plastic SDR 35 & 41 - Cast Iron Soil Pipe no hub - service weight & extra heavy

Nominal tube size	4"	4"	4"	4"	6"	6"	6"	6"	8"	8"	8"	8"
Pipe O.D.	4.22	4.38	4.30	4.62	6.28	6.30	6.30	6.62	8.40	8.38	8.38	8.75
Step of boot used	4	4	4	4	6	6	6	6	8	8	8	8

### Conduit EMT

Nominal tube size	¾"	1"	1¼"	1½"	2"	2½"	3"	3½"	4"
Pipe O.D.	.922	1.16	1.51	1.74	2.19	2.88	3.50	4.00	4.50
Step of boot used	1	1	1	1½	2	3	3	4	4

### Conduit IMC

Nominal tube size	¾"	1"	1¼"	1½"	2"	2½"	3"	3½"	4"
Pipe O.D.	1.02	1.29	1.63	1.88	2.36	2.85	3.47	3.97	4.46
Step of boot used	1	1	1½	1½	2	3	3	4	4

### Conduit Rigid

Nominal tube size	¾"	1"	1¼"	1½"	2"	2½"	3"	3½"	4"	5"
Pipe O.D.	1.05	1.32	1.66	1.90	2.37	2.87	3.5	4	4.5	5.56
Step of boot used	1	1	1½	1½	2	3	3	4	4	5