



**Sure-Seal/Sure-Weld/Sure-Flex
AFX
Multi-Ply System**

Code Approval Guide

November 2025

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Underwriter Laboratories
Multi-Ply System

Non-Combustible - ANSI/UL 790 Spread of Flame Test (Class A)

Membrane Type: Sure-Seal FleeceBACK AFX or AFX Plus Membrane (black EPDM)
Sure-Weld FleeceBACK AFX or AFX Plus Membrane (white TPO)
Sure-Flex PVC KEE HP or KEE HP FRS FleeceBACK Membrane (White PVC)

Base Ply Type: SureMB 90 Base, SureMB 90 Poly Base, SureMB 90 TG Base, SureMB 120 Base, SureMB 120 Poly Base, SureMB 120 TG Base, SureMB 120 Poly TG Base and SureMB 120 HP Poly Base

Non-Combustible: Steel; St. Concrete; Gypsum; Tectum (Min. 2" thick)

System ID	Deck Type	Insulation	Cover Board	Maximum Slope		
				Sure-Seal	Sure-Weld	Sure-Flex
1	Non-Combustible	Any UL Classified Insulation, any thickness (OPTIONAL)	Minimum 1/4" SECUROCK® Gypsum-Fiber Roof Boards	2"	2"	2"
2		Any UL Classified Insulation, any thickness (OPTIONAL)	Minimum 1/4" Dens Deck Prime Roof Boards	2"	2"	2"
3		Any UL Classified Insulation, any thickness (OPTIONAL)	Minimum 1/2" HP Recovery Board	2"	2"	2"
4	Precast concrete with grouted joints	N/A	N/A	2"	2"	2"
5	Structural (poured-in-place) concrete	N/A	N/A	2"	2"	2"

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Combustible - ANSI/UL 790 Spread of Flame Test - Class A

Membrane Type: Sure-Seal FleeceBACK AFX or AFX Plus Membrane (black EPDM)
Sure-Weld FleeceBACK AFX or AFX Plus Membrane (white TPO)
Sure-Flex PVC KEE HP or KEE HP FRS FleeceBACK Membrane (White PVC)

Base Ply Type: SureMB 90 Base, SureMB 90 Poly Base, SureMB 90 TG Base, SureMB 120 Base, SureMB 120 Poly Base, SureMB 120 TG Base, SureMB 120 Poly TG Base and SureMB 120 HP Poly Base

Combustible: 7/16-in. (minimum) thick non-veneer APA-rated sheathing (oriented strand board panels, structural particleboard panels, composite panels or waferboard panels); 15/32-in. (minimum) thick plywood 3/4 in. (minimum) wood; Tectum (less than 2" thick)

System ID	Thermal Barrier/Base Sheet	Insulation	Cover Board (2)	Maximum Slope		
				Sure-Seal	Sure-Weld	Sure-Flex
Combustible (7) - ANSI/UL 790 Spread of Flame Test-Class A						
1	N/A	Any UL Classified Carlisle Polyisocyanurate Insulation, any combination, any thickness.	Minimum 1/4" SECUROCK® Gypsum Fiber Roof Board (1)	2"	2"	2"
2	N/A	Any UL Classified Insulation, any thickness (OPTIONAL)	Minimum 3/8" SECUROCK® Gypsum Fiber Roof Board (1)	2"	2"	2"
3	N/A	Any UL Classified Insulation, any thickness (OPTIONAL)	Minimum 1/4" Dens Deck/Dens Deck Prime Roof Boards (1)	2"	2"	2"
4	Minimum 1/4" SECUROCK® Gypsum Fiber or Glass Mat Roof Boards or DensDeck/DensDeck Prime Roof Boards (1)	Any UL Classified Carlisle Polyisocyanurate Insulation, any combination, any thickness.	Minimum 1/2" HP Recovery Board	2"	2"	2"

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Multi-Ply System

Securock Ratings - New Construction

Membrane Type: Sure-Seal FleeceBACK AFX or AFX Plus Membrane (black EPDM)
Sure-Weld FleeceBACK AFX or AFX Plus Membrane (white TPO)
Sure-Flex PVC KEE HP or KEE HP FRS FleeceBACK Membrane (white PVC)

Membrane Adhesive: Hot Mopped (HM) or Cold Applied (CA)

Membrane Underlayment: SureMB 90TG Base (SureMB) or Carlisle Modified Base Sheet (CMBS)

Base and Top Layer Adhesive: FAST = Flexible FAST and Flexible FAST Dual Tank

Base Insulation Layer (Max. thickness 36")	Base Layer Fastening	Top Insulation Layer	Top Layer Fastening	Rating	Sure-Seal	Sure-Weld	Sure-Flex
					RoofNAV Number		
FM Approved	Loose laid	Min. 1/4" Securock	12 (2.66 sq. ft.)	1-75	-	-	-
FM Approved	Loose laid	Min. 1/2" Securock	10 (3.2 sq. ft.)	1-90	-	-	-
Min. 1-1/2" InsulBase	Loose laid	Min. 1/4" Securock	10 (3.2 sq. ft.) SecurFAST Plate	1-90	-	-	-
Min. 1-1/2" InsulBase	Loose laid	Min. 5/8" Securock	8 (4 sq. ft.) SecurFAST Plate	1-90	-	-	-
FM Approved	Loose laid	Min. 5/8" Securock	8 (4 sq. ft.)	1-90	-	-	-
Min. 1-1/2" InsulBase	Loose laid	Min. 1/2" Securock	8 (4 sq. ft.) SecurFAST Plate	1-90	-	-	-
Min. 1-1/2" InsulBase	Loose laid	Min. 1/2" Securock	6 (5.33 sq. ft.) SecurFAST Plate	1-75	-	-	-
Min. 1-1/2" InsulBase	Loose laid	Min. 5/8" Securock	6 (5.33 sq. ft.) SecurFAST Plate	1-90	-	-	-
FM Approved	Loose laid	Min. 1/2" Securock	20 (1.6 sq. ft.)	1-150	389434-387868-0 SureMB/HM 389434-389404-0 SureMB/CA	389434-389405-0 SureMB/CA 389434-387869-0 SureMB/HM	389438-389406-0 SureMB/CA 389438-387870-0 SureMB/HM
FM Approved	Loose laid	Min. 1/2" Securock	32 (1 sq. ft.)	1-240	389435-387868-0 SureMB/HM 389435-389404-0 SureMB/CA	389435-389405-0 SureMB/CA 389435-387869-0 SureMB/HM	389439-389406-0 SureMB/CA 389439-387870-0 SureMB/HM
Min. 2" InsulBase	8 (4 sq. ft.)	Min. 1/4" Securock	12" ribbons of FAST	1-90	387897-387868-0 SureMB/HM	387897-387869-0 SureMB/HM	-
Min. 2" InsulBase	8 (4 sq. ft.)	Min. 1/2" Securock	Hot Asphalt	1-90	387897-387868-0 SureMB/HM	387897-387869-0 SureMB/HM	387407-387870-0 SureMB/HM
Min. 2" InsulBase	20 (1.6 sq. ft.)	Min. 1/2" Securock	Hot Asphalt	1-120	389416-387868-0 SureMB/HM	389416-387869-0 SureMB/HM	387419-387870-0 SureMB/HM
Min. 1/2" DensDeck Prime or 5/8" Securock	16 (2 sq. ft.)	Min. 1/4" Securock over 1-1/2" InsulBase	12" ribbons of FAST	1-90	-	-	-
Steel Deck (Min. 22-Gauge) with VapAir Seal 725TR and Cav-Grip III or 702 Primer							
Min. 1/2" DensDeck Prime or Securock	8 (4 sq. ft.)	Min. 1/4" Securock over Min. 1-1/2" InsulBase	12" ribbons of FAST	1-90	-	-	-
Min. 1/2" DensDeck Prime or Securock	20 (1.6 sq. ft.)	Min. 1/4" Securock over Min. 1-1/2" InsulBase	FAST - Rig Splatter	1-135	-	-	-
Steel Deck (Min. 22-Gauge) with SureMB 90 TG or 120 TG Torch applied							
Min. 1/2" DensDeck Prime or Securock	8 (4 sq. ft.)	Min. 1/4" Securock over Min. 1-1/2" InsulBase	12" ribbons of FAST	1-90	-	-	-
Min. 1/2" DensDeck Prime or Securock	20 (1.6 sq. ft.)	Min. 1/4" Securock over Min. 1-1/2" InsulBase	6" ribbons of FAST	1-135	-	-	-
Steel Deck (Min. 22-Gauge) with SureMB 70 SA and Cav-Grip III Primer							
Min. 1/2" DensDeck Prime or Securock	8 (4 sq. ft.)	Min. 1/4" Securock over Min. 1-1/2" InsulBase	12" ribbons of FAST	1-90	-	-	-
Min. 1/2" DensDeck Prime or Securock	20 (1.6 sq. ft.)	Min. 1/4" Securock over Min. 1-1/2" InsulBase	6" ribbons of FAST	1-135	-	-	-

FM Approvals
Design "A" Adhered Roofing Systems
Multi-Ply System

Securock Ratings - New Construction

Membrane Type: Sure-Seal FleeceBACK AFX or AFX Plus Membrane (black EPDM)
Sure-Weld FleeceBACK AFX or AFX Plus Membrane (white TPO)
Sure-Flex PVC KEE HP or KEE HP FRS FleeceBACK Membrane (white PVC)

Membrane Adhesive: Hot Mopped (HM) or Cold Applied (CA)

Membrane Underlayment: SureMB 90TG Base (SureMB) or Carlisle Modified Base Sheet (CMBS)

Base and Top Layer Adhesive: FAST = Flexible FAST and Flexible FAST Dual Tank

Base Insulation Layer (Max. thickness 36")	Base Layer Fastening	Top Insulation Layer	Top Layer Fastening	Rating	Sure-Seal	Sure-Weld	Sure-Flex
					RoofNAV Number		
Concrete Deck							
Min. 1/2" InsulBase	12" ribbons of FAST	Min. 1/4" Securock	12" ribbons of FAST	1-315	389442-387868-0 SureMB/HM 389442-389404-0 SureMB/CA	389442-387869-0 SureMB/HM 389442-389405-0 SureMB/CA	389447-387870-0 SureMB/HM 389447-389406-0 SureMB/CA
Min. 2" InsulBase	Hot Asphalt	Min. 1/4" Securock	Hot Asphalt	1-315	387930-387868-0 SureMB/HM 387930-389404-0 SureMB/CA	387930-387869-0 SureMB/HM 387930-389405-0 SureMB/CA	389440-387870-0 SureMB/HM 389440-389406-0 SureMB/CA
Concrete Deck with VapAir Seal 725TR and Cav-Grip, 702-LV or 702 Primer							
Min. 1-1/2" InsulBase	12" ribbons of FAST	Min. 1/4" Securock	12" ribbons of FAST	1-240	-	-	-
Concrete Deck with SureMB 90TG or 120TG Base Torch Applied and Cut Back Asphalt Primer							
Min. 1-1/2" InsulBase	12" ribbons of FAST	Min. 1/4" Securock	12" ribbons of FAST	1-240	-	-	-
Min. 1-1/2" InsulBase	Hot Asphalt	Min. 1/2" Securock	Hot Asphalt	1-300	-	-	487249-487256-0 SureMB/HM
Concrete Deck with SureMB 90 Base Hot Asphalt and Cut Back Asphalt Primer							
Min. 1-1/2" InsulBase	Hot Asphalt	Min. 1/2" Securock	Hot Asphalt	1-300	-	-	487281-487256-0 SureMB/HM
Concrete Deck with SureMB 70 SA and Cav-Grip III Primer							
Min. 1-1/2" InsulBase	12" ribbons of FAST	Min. 1/4" Securock	12" ribbons of FAST	1-240	-	-	-
Gypsum Deck Tear-Off							
Min. 1-1/2" InsulBase	Full-Coverage FAST	Min. 1/4" Securock	Full-Coverage FAST	1-90	-	-	-
(Celcore) Cellular Lightweight Insulating Concrete Over Steel Decking (Min. 22 Gauge)							
FM Approved	Loose laid	Min. 1/4" Securock	12 (2.67 sq. ft)	1-75	-	-	-
FM Approved	Loose laid	Min. 1/2" Securock	10 (3.2 sq. ft)	1-90	-	-	-
FM Approved	Loose laid	Min. 5/8" Securock	8 (4 sq. ft)	1-90	-	-	-
FM Approved	Loose laid	Min. 1/2" Securock	20 (1.6 sq. ft)	1-150	-	-	-
FM Approved	Loose laid	Min. 1/2" Securock	32 (1 sq. ft)	1-240	-	-	-

FM Approvals
Design "A" Adhered Roofing Systems
Multi-Ply System

Securock Ratings - Recover

Membrane Type: Sure-Seal FleeceBACK AFX or AFX Plus Membrane (black EPDM)
Sure-Weld FleeceBACK AFX or AFX Plus Membrane (white TPO)
Sure-Flex PVC KEE HP or KEE HP FRS FleeceBACK Membrane (white PVC)

Membrane Adhesive: Hot Mopped (HM) or Cold Applied (CA)

Membrane Underlayment: SureMB 90TG Base (SureMB) or Carlisle Modified Base Sheet (CMBS)

Base and Top Layer Adhesive: FAST = Flexible FAST and Flexible FAST Dual Tank

Base Insulation Layer (Max. thickness 36")	Base Layer Fastening	Top Insulation Layer	Top Layer Fastening	Rating	Sure-Seal	Sure-Weld	Sure-Flex
					RoofNAV Number		
Concrete Deck							
Min. 1" InsulBase	6" ribbons of FAST	Min. 1/4" Securock	6" ribbons of FAST	1-150	388063-387868-0 SureMB/HM 388063-389404-0 SureMB/CA	388063-387869-0 SureMB/HM 388063-389405-0 SureMB/CA	389455-387870-0 SureMB/HM 389455-389406-0 SureMB/CA

Note: Recover approvals in this document are based on the following existing roofing system assumption - the existing Smooth Asphalt BUR or Modified Bitumen was FM Approved at the time of insulation.

FM Approvals
Design "A" Adhered Roofing Systems
Multi-Ply System

DensDeck Prime - New Construction

Membrane Type: Sure-Seal FleeceBACK AFX or AFX Plus Membrane (black EPDM)
Sure-Weld FleeceBACK AFX or AFX Plus Membrane (white TPO)
Sure-Flex PVC KEE HP or KEE HP FRS FleeceBACK Membrane (white PVC)

Membrane Adhesive: Hot Mopped (HM) or Cold Applied (CA)

Membrane Underlayment: SureMB 90TG Base (SureMB) or Carlisle Modified Base Sheet (CMBS)

Base and Top Layer Adhesive: FAST = Flexible FAST or Flexible FAST Dual Tank

Base Insulation Layer (Max. thickness 36")	Base Layer Fastening	Top Insulation Layer	Top Layer Fastening	Rating	Sure-Seal	Sure-Weld	Sure-Flex
					RoofNAV Number		
FM Approved	Loose laid	Min. 1/4" DensDeck Prime	12 (2.67 sq. ft)	1-90	159539-154294-0 CMBS/HM		
FM Approved	Loose laid	Min. 1/2" DensDeck Prime	10 (3.2 sq. ft)	1-90	-	-	-
FM Approved	Loose laid	5/8" DensDeck Prime	8 (4 sq. ft)	1-90	159230-154294-0 CMBS/HM		
Min. 1-1/2" InsulBase	Loose laid	Min. 1/2" DensDeck Prime	8 (4 sq. ft)	1-90	389410-387868-0 SureMB/HM	389410-387869-0 SureMB/HM	
Min. 1-1/2" InsulBase	Loose laid	Min. 1/2" DensDeck Prime	18 (1.8 sq. ft)	1-135	389432-387868-0 SureMB/HM 389432-389404-0 SureMB/CA	389432-387869-0 SureMB/HM 389432-389405-0 SureMB/CA	389436-387870-0 SureMB/HM 389436-389406-0 SureMB/CA
Min. 1-1/2" InsulBase	Loose laid	Min. 1/2" DensDeck Prime	20 (1.6 sq. ft)	1-150	389433-387868-0 SureMB/HM 389433-389404-0 SureMB/CA	389433-387869-0 SureMB/HM 389433-389405-0 SureMB/CA	389437-387870-0 SureMB/HM 389437-389406-0 SureMB/CA
Min. 1-1/2" InsulBase	10 (3.2 sq. ft.)	Min. 1/4" DensDeck Prime	12" ribbons of FAST	1-90	389408-387868-0 SureMB/HM	389408-387869-0 SureMB/HM	
Min. 2" InsulBase	8 (4 sq. ft)	Min. 1/4" DensDeck Prime	12" ribbons of FAST	1-90	389410-387868-0 SureMB/HM	389410-387869-0 SureMB/HM	389411-389406-0 SureMB/CA 389411-387870-0 SureMB/HM
Min. 2" InsulBase	8 (4 sq. ft)	Min. 1/4" DensDeck Prime	Hot Asphalt	1-90	387897-387868-0 SureMB/HM	387897-387869-0 SureMB/HM	389407-387870-0 SureMB/HM
Min. 2" InsulBase	20 (1.6 sq. ft)	Min. 1/4" DensDeck Prime	6" ribbons of FAST	1-120	389416-387868-0 SureMB/HM	389416-387869-0 SureMB/HM	389417-387870-0 SureMB/HM
Min. 2" InsulBase	20 (1.6 sq. ft)	Min. 1/4" DensDeck Prime	Hot Asphalt	1-120	389416-387868-0 SureMB/HM	389416-387869-0 SureMB/HM	389417-387870-0 SureMB/HM 389417-389406-0 SureMB/CA
Min. 1/2" DensDeck Prime or Securock	16 (2 sq. ft.)	1/4" DensDeck Prime over InsulBase	12" ribbons of FAST	1-90	-	-	-
Steel Deck with VapAir Seal 725 TR and Cav-Grip III or 702 Primer							
Min. 1/2" DensDeck Prime or Securock	8 (4 sq. ft.)	1/4" DensDeck Prime over InsulBase	12" ribbons of FAST	1-90	-	-	-
Min. 1/2" DensDeck Prime or Securock	20 (1.6 sq. ft.)	1/4" DensDeck Prime over InsulBase	FAST - Rig Splatter	1-135	-	-	-
Steel Deck with SureMB 90TG or 120TG Torch Applied							
Min. 1/2" DensDeck Prime or Securock	8 (4 sq. ft.)	1/4" DensDeck Prime over InsulBase	12" ribbons of FAST	1-90	-	-	-
Min. 1/2" DensDeck Prime or Securock	20 (1.6 sq. ft.)	1/4" DensDeck Prime over InsulBase	6" ribbons of FAST	1-135	-	-	-
Steel Deck with SureMB 70 SA and Cav-Grip III Primer							
Min. 1/2" DensDeck Prime or Securock	8 (4 sq. ft.)	1/4" DensDeck Prime over InsulBase	12" ribbons of FAST	1-90	-	-	-
Min. 1/2" DensDeck Prime or Securock	20 (1.6 sq. ft.)	1/4" DensDeck Prime over InsulBase	6" ribbons of FAST	1-135	-	-	-

FM Approvals
Design "A" Adhered Roofing Systems
Multi-Ply System

DensDeck Prime - New Construction

Membrane Type: Sure-Seal FleeceBACK AFX or AFX Plus Membrane (black EPDM)
Sure-Weld FleeceBACK AFX or AFX Plus Membrane (white TPO)
Sure-Flex PVC KEE HP or KEE HP FRS FleeceBACK Membrane (white PVC)

Membrane Adhesive: Hot Mopped (HM) or Cold Applied (CA)

Membrane Underlayment: SureMB 90TG Base (SureMB) or Carlisle Modified Base Sheet (CMBS)

Base and Top Layer Adhesive: FAST = Flexible FAST or Flexible FAST Dual Tank

Base Insulation Layer (Max. thickness 36")	Base Layer Fastening	Top Insulation Layer	Top Layer Fastening	Rating	Sure-Seal	Sure-Weld	Sure-Flex
					RoofNAV Number		
Concrete Deck							
Min. 1/2" InsulBase	12" ribbons of FAST	Min. 1/4" DensDeck Prime	12" ribbons of FAST	1-240	-	-	-
Min. 1/2" InsulBase	Hot Asphalt	Min. 1/4" DensDeck Prime	Hot Asphalt	1-240	-	-	-
Concrete Deck with VapAir Seal 725 TR and Cav-Grip / 702-LV / 702 Primer							
Min. 1/2" InsulBase	12" ribbons of FAST	Min. 1/4" DensDeck Prime	12" ribbons of FAST	1-240	-	-	-
Concrete Deck with SureMB 90TG and 120TG Base Torch Applied/Cut-Back Asphalt Primer							
Min. 1-1/2" InsulBase	12" ribbons of FAST	Min. 1/4" DensDeck Prime	12" ribbons of FAST	1-330	-	-	308465-387870-0 SureMB/HM 389465-389406-0 SureMB/CA
Min. 1-1/2" InsulBase	Hot Asphalt	Min. 1/2" DensDeck Prime	Hot Asphalt	1-300	-	-	487249-487256-0 SureMB/HM
Concrete Deck with SureMB 90 Base Hot Mopped/Cut-Back Asphalt Primer							
Min. 1-1/2" InsulBase	Hot Asphalt	Min. 1/2" DensDeck Prime	Hot Asphalt	1-300	-	-	487281-487256-0 SureMB/HM
Concrete Deck with SureMB 70 SA and Cav-Grip III Primer							
Min. 1/2" InsulBase	12" ribbons of FAST	Min. 1/4" DensDeck Prime	12" ribbons of FAST	1-240	-	-	-
Gypsum Deck Tear-Off							
Min. 1-1/2" InsulBase	Full-Coverage FAST	Min. 1/4" DensDeck Prime	Full-Coverage FAST	1-90	-	-	-
Cellular Lightweight Insulating Concrete Over Steel Decking							
FM Approved	Loose laid	Min. 1/4" DensDeck Prime	12 (2.67 sq. ft)	1-90	-	-	-
FM Approved	Loose laid	Min. 1/2" DensDeck Prime	10 (3.2 sq. ft)	1-90	-	-	-
FM Approved	Loose laid	Min. 5/8" DensDeck Prime	8 (4 sq. ft)	1-90	-	-	-

FM Approvals
Design “A” Adhered Roofing Systems
Multi-Ply System
DensDeck Prime Ratings - Recover

- Membrane Type:

Sure-Seal FleeceBACK AFX or AFX Plus Membrane (black EPDM)
Sure-Weld FleeceBACK AFX or AFX Plus Membrane (white TPO)
Sure-Flex PVC KEE HP or KEE HP FRS FleeceBACK Membrane (white PVC)
- Membrane Adhesive:

Hot Mopped (HM) or Cold Applied (CA)
- Membrane Underlayment:

SureMB 90TG Base (SureMB) or Carlisle Modified Base Sheet (CMBS)

Base and Top Layer Adhesive: FAST = Flexible FAST and Flexible FAST Dual Tank

Base Insulation Layer (Max. thickness 36")	Base Layer Fastening	Top Insulation Layer	Top Layer Fastening	Rating	Sure-Seal	Sure-Weld	Sure-Flex
					RoofNAV Number		
Concrete Deck							
1" InsulBase	12" ribbons of FAST	Min. 1/4" DensDeck Prime	6" ribbons of FAST	1-120	389456-387868-0 SureMB/HM 389456-389404-0 SureMB/CA	389456-387869-0 SureMB/HM 389456-389405-0 SureMB/CA	389457-387870-0 SureMB/HM 389457-389406-0 SureMB/CA

Note: Recover approvals in this document are based on the following existing roofing system assumption - the existing Smooth Asphalt BUR or Modified Bitumen was FM Approved at the time of insulation.

Sure-Seal/Sure-Weld/Sure-Flex
AFX
Multi-Ply System

Reference Notes

1. All insulation joints must be staggered a minimum of 6 inches from the deck joints or from the insulation joints directly below.
2. Any roof covering system listed for use over a combustible roof deck can be installed over a non-combustible roof deck and achieve the same classification.

Carlisle SynTec Systems, a division of Carlisle Construction Materials LLC, P.O. Box 7000, Carlisle, PA 17013

(800)-4SYNTEC (800-479-6832)

Sure-Seal FleeceBACK AFX or AFX Plus Membrane, Sure-Weld FleeceBACK AFX or AFX Plus Membrane,
Sure-Flex PVC KEE HP FRS FleeceBACK Membrane, FleeceBACK and FAST are Trademarks

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