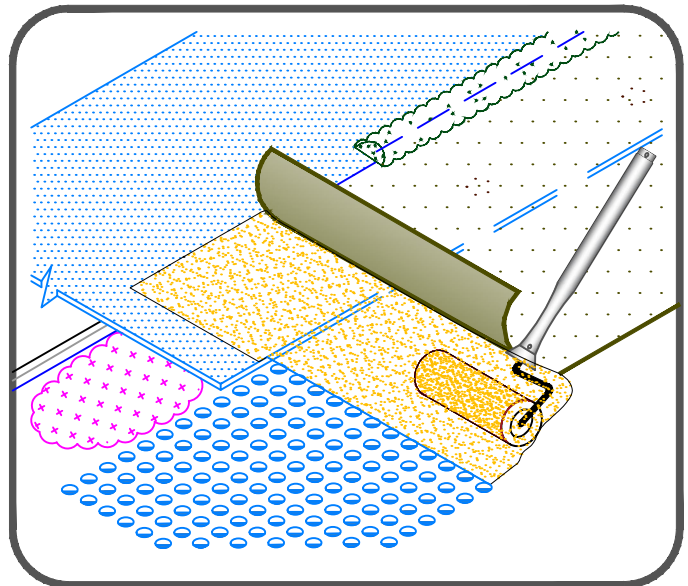


NOTES:

1. WOOD NAILERS ARE INSTALLED ONLY AT SCUPPERS TO SECURE METAL SLEEVE AND MUST EXTEND PAST THE WIDTH OF METAL SLEEVE FLANGE.
2. METAL SCUPPER BOX MUST HAVE CONTINUOUS FLANGES WITH ROUNDED CORNERS, SOLDER ALL SCUPPER SEAMS WATER-TIGHT.
3. WATER CUT-OFF MASTIC UNDER SCUPPER FLANGE MUST BE UNDER CONSTANT COMPRESSION.
4. PRESSURE SENSITIVE COVER STRIP MUST EXTEND A MINIMUM 2" (5cm) COVERAGE PAST NAIL HEAD.
5. UNIVERSAL SINGLE-PLY SEALANT IS REQUIRED AT FLASHING EDGES ON SCUPPER EDGE. PVC STEP 2 PRIMER MUST BE USED TO PREPARE SURFACES PRIOR TO THE APPLICATION OF SEALANT.



SCUPPER WITH UNCOATED METAL
PAGE 1 OF 2

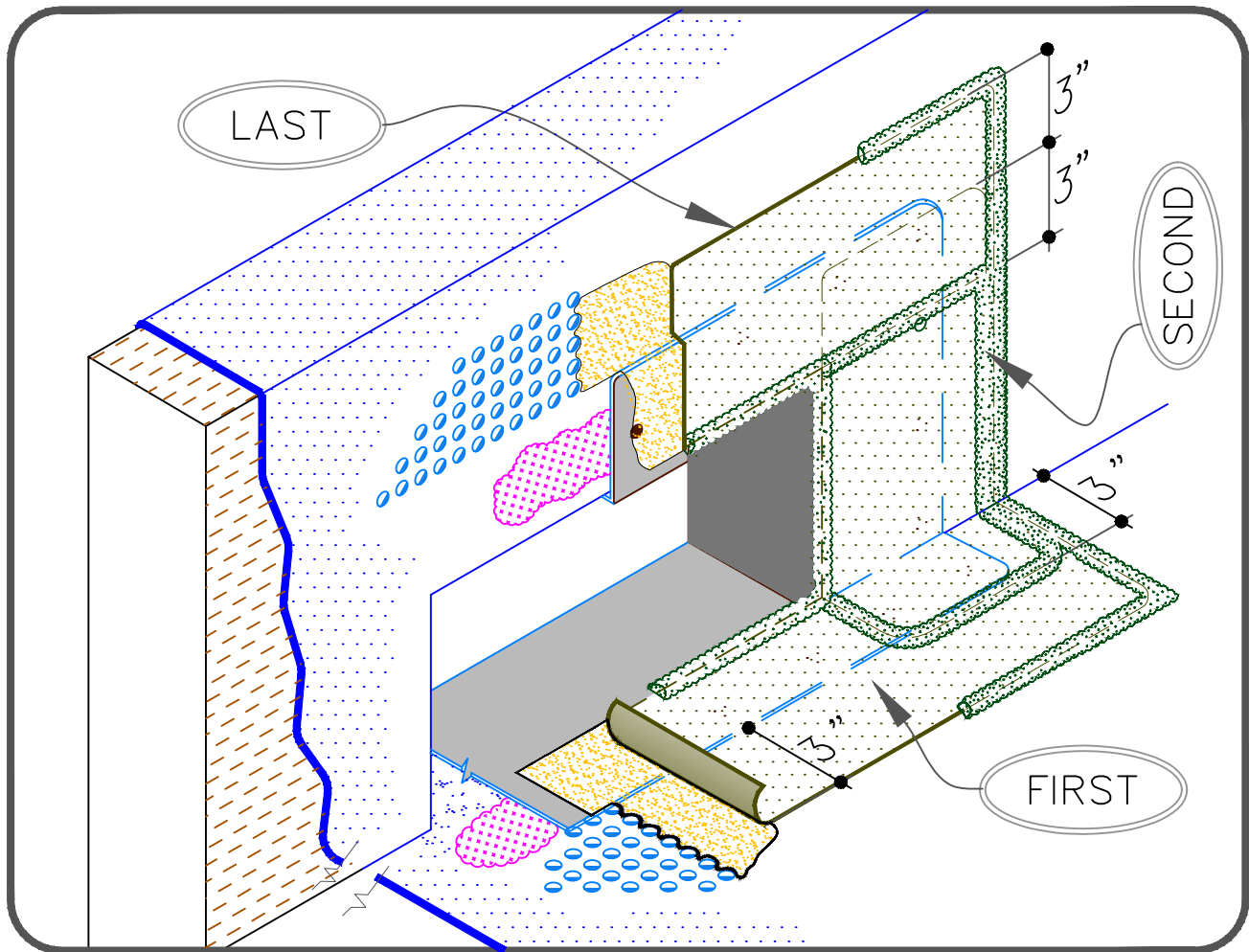
MAXIMUM WARRANTY: 20 YEARS



DETAIL NO.

U-18B

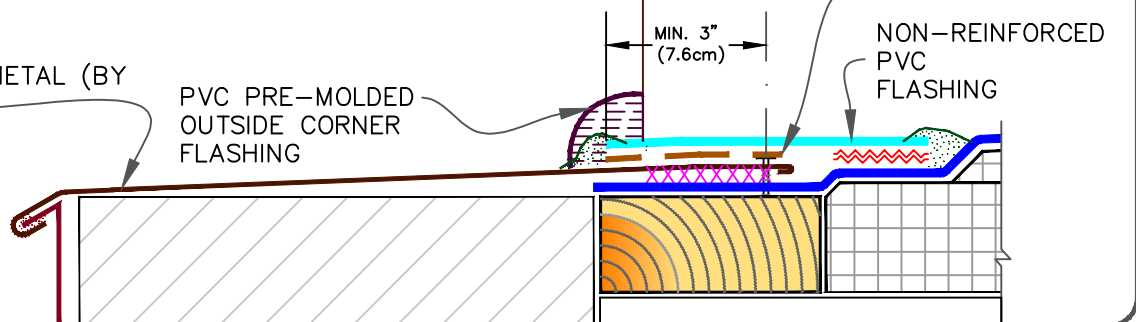
U (Universal Detail)



NOTE: SEE DETAIL [U-18A](#) FOR APPLICABLE NOTES FOR REMAINING PORTION OF DETAIL

UNCOATED METAL (BY OTHERS)

PVC PRE-MOLDED OUTSIDE CORNER FLASHING



APPROVED —
BONDING ADHESIVE
NON-REINFORCED
PVC FLASHING

MIN. 3"
(7.6cm)

OPTION WITH NON-REINFORCED FLASHING



SCUPPER WITH UNCOATED METAL
PAGE 2 OF 2

MAXIMUM WARRANTY: 20 YEARS



DETAIL NO.

U-18B

U (Universal Detail)