✓ CARLISLE CAPITAL INVESTMENTS

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When you choose to do business with Carlisle, you are choosing to do business with a progressive company – paving the way for the future of low-slope roofing. Regardless of the role you play in the roofing industry, we want you to feel satisfied that you've chosen to work with a premier roofing manufacturer that is invested in your success.

Our recent capital investment projects bring our commitment to innovation and success to the forefront. From our newly opened, high-tech insulation super-plant in Puyallup, WA, to the recent announcement of a fifth TPO line at our corporate headquarters, Carlisle is dedicated to providing you with an experience that sets us apart from other manufacturers.

Our recent investments in upgrading, expanding, and building new facilities are not just investments in manufacturing, they are investments in you: our exceptional contractors who install top-notch roofing systems across North America, our team of sales representatives who advocate every day for Carlisle, the consultants, architects, and specifiers that write Carlisle into their specs, and our family of dedicated staff that make the experience of working with Carlisle a true differentiator in the roofing industry. Because without you, these investments would not be possible.



The completed Puyallup, WA insulation plant.

WHERE: Carlisle, PA

PRODUCTS MANUFACTURED: TPO single-ply membranes

SIZE: 72,000 square feet

PRIMARY SHIPPING AREA: Northeastern U.S. and Canada



A Fifth TPO Line Planned for Headquarters

In June 2013, plans were announced to establish a TPO membrane manufacturing operation at the Carlisle, PA campus. The newest and most technologically advanced manufacturing equipment will allow this new line, Carlisle's fifth TPO line, to produce a variety of sizes and thicknesses of its industry-leading TPO roofing membranes. Scheduled for completion in the fourth quarter of 2014, the line is expected to increase Carlisle's TPO manufacturing capacity by approximately 25 percent per year.

The new, state-of-the-art manufacturing line in Carlisle will offer enhanced service and increased product availability, particularly to customers in the Northeastern U.S.



Carlisle's fifth TPO line planned for the corporate headquarters.

Montgomery Polyiso Plant Goes Live

CARLISLE CAPITAL INVESTMENTS VOLUME 3

WHERE: Montgomery, NY

PRODUCTS MANUFACTURED:

Polyiso

SIZE: 360,000 square feet

PRIMARY SHIPPING AREA: Northeastern U.S. and Canada

Summer 2013 marked the successful opening of Carlisle's Montgomery, NY Polyiso manufacturing plant. The Montgomery plant officially went on-line on June 19, 2013. This new state-of-theart plant is now fully operational, and Carlisle's last day of production for its Kingston, NY plant was July 27, 2013.

Additional upgrades are in the works for Montgomery. Carlisle is still planning to install a second laminator in the plant that is scheduled to be operational in the first quarter of 2014.



The roof being raised at the Greenville, IL plant.

To ensure you and your colleagues get the latest updates, sign up for our e-newsletter by filling out the form located <u>here</u>.



The Montgomery, NY Polyiso plant is officially open.

Progress Continues on First PVC Line

WHERE: Greenville, IL

PRODUCTS MANUFACTURED: PVC single-ply membranes (Standard, KEE, and FleeceBACK®)

SIZE: 396,000 square feet

PRIMARY SHIPPING AREA: North America

The build-out of Carlisle's first dedicated PVC line continues in Greenville, IL. With work progressing at a feverish pace, the line is on target to be fully operational by the first quarter of 2014. Some key milestones were recently hit, including the roof being raised to accommodate the installation of new process equipment, the majority of which is now on-site and in place.

Once the new PVC line is operational, Carlisle will be the only roofing manufacturer to produce its own EPDM, TPO, and PVC single-ply membranes. Carlisle will be able to apply its 50+ years of single-ply manufacturing experience to PVC, ensuring PVC products are readily available for jobs of all sizes.

