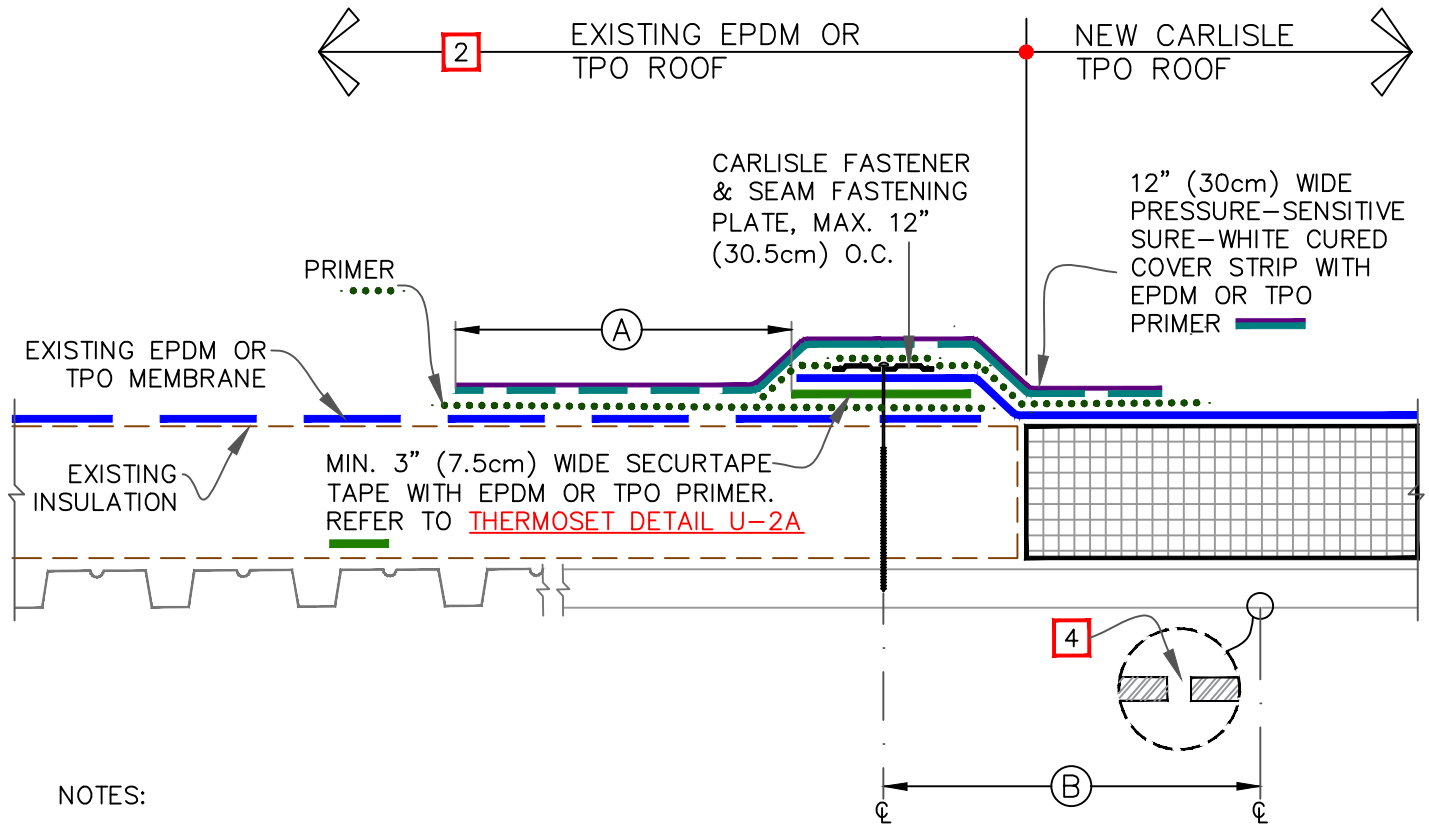


..... EPDM / TPO PRIMER



NOTES:

1. PRIOR TO SPLICING, CLEAN EXISTING EPDM OR TPO BY SCRUBBING THE SPLICE AREA WITH WEATHERED MEMBRANE CLEANER AND ALLOW TO DRY.
2. CONTACT MANUFACTURER OF EXISTING WARRANTED MEMBRANE ROOFING SYSTEM TO VERIFY ACCEPTANCE OF TIE-IN.
3. FOR EXISTING BALLASTED SYSTEMS BY OTHERS, CONSULT RESPECTIVE MANUFACTURER FOR ACCEPTABLE GRAVEL CONTAINMENT TO PREVENT GRAVEL MIGRATION.
4. IF FLUTES ARE PERPENDICULAR (AS DEPICTED), DRILL A 3/8" (1cm) DIAMETER WEEP HOLE INTO THE BOTTOM FLUTES OF THE STEEL DECK ALONG THE PERIMETER OF THE TIE-IN 6" (15cm) MINIMUM TO 12" (30cm) MAXIMUM FROM THE SEAM FASTENING PLATE. HOLES MAY NOT BE REQUIRED IF DECK SLOPES DOWN TOWARDS EXISTING ROOF.

DIMENSIONS	cm	
(A)	6"	15
(B)	6"	15 MIN.
(B)	12"	30 MAX.

FASTENER & PRESSURE PLATE TYPES FOR DIFFERENT ROOF DECKS

DECK TYPE	OPTION	FASTENER	PLATE
STEEL OR WOOD	A	HP-X	PIRANHA
	B	HP-XTRA	PIRANHA XTRA



TPO TIE-IN TO EXISTING EPDM / TPO MEMBRANE ON STEEL DECK

MAXIMUM WARRANTY: 30 YEARS



DETAIL NO.

U-13D

U (Universal Detail)