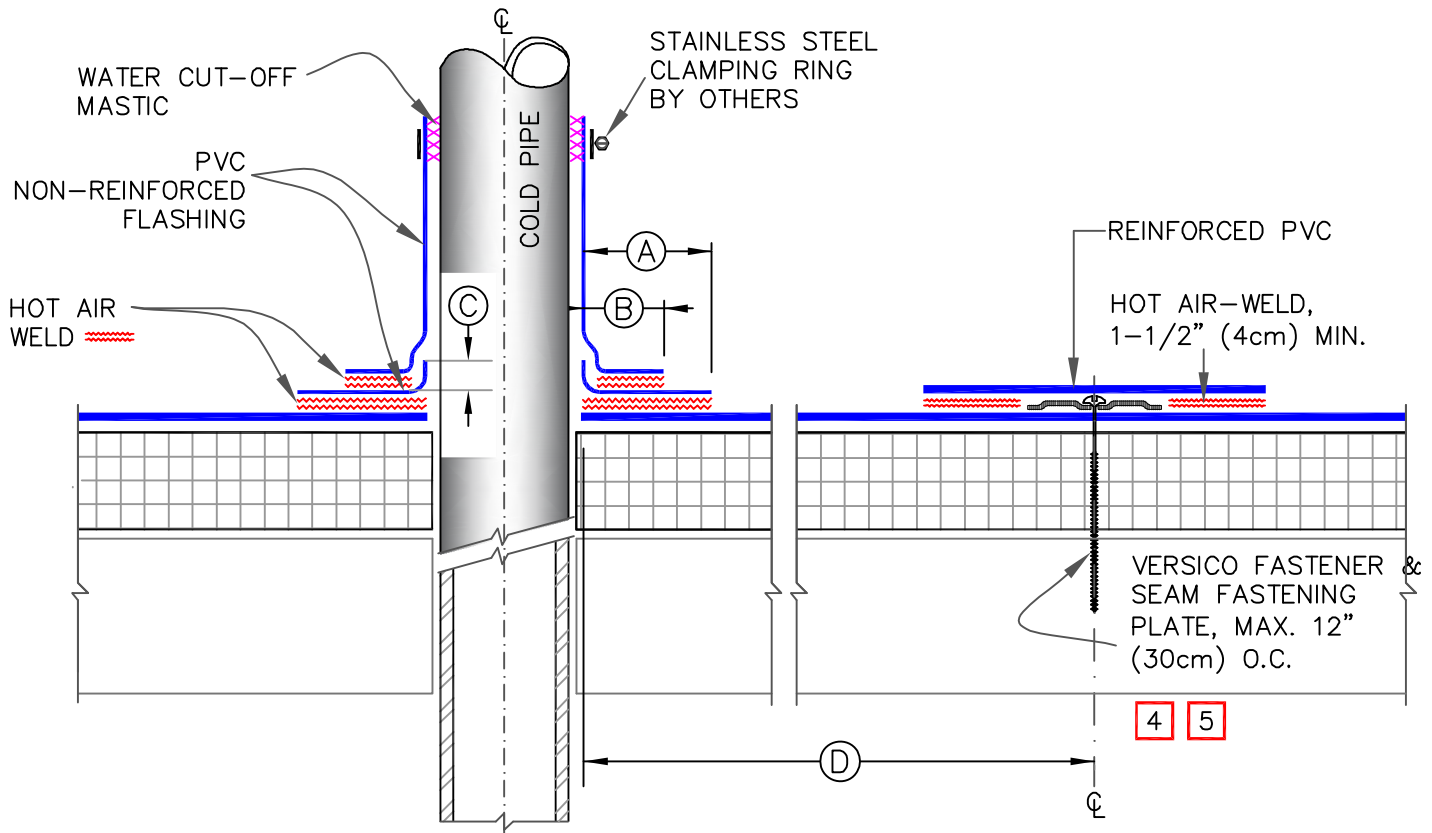


CAUTION DETAIL NOT FOR USE ON 25 OR 30-YEAR WARRANTY PROJECTS, PRE-FABRICATED/PRE-MOLDED ACCESSORIES MUST BE UTILIZED. ACCEPTABLE PIPE FLASHINGS SHALL CONFORM WITH PVC UNIVERSAL DETAILS [TPC-8.1](#), [TPC-8.5](#)



NOTES:

1. REMOVE ALL EXISTING LEAD AND FLASHING MATERIAL BEFORE INSTALLING FIELD FABRICATED PIPE FLASHING.
2. TEMPERATURE OF THE PIPE PENETRATION MUST NOT EXCEED 140°F (60°C).
3. PVC NON-REINFORCED FLASHING WRAPPED AROUND PIPE SHALL HAVE MINIMUM 1-1/2" (4cm) VERTICAL HOT AIR WELD. INSTALL A MINIMUM OF 4 SEAM FASTENING PLATES FOR PIPES WITH A DIAMETER UP TO 6" (15cm). ADDITIONAL SEAM FASTENING PLATES WILL BE REQUIRED FOR PIPES GREATER THAN 6" (15cm) IN DIAMETER AND SHALL BE SPACED 12" (30cm) ON CENTER MAXIMUM.
4. FASTENERS/PLATES ARE NOT REQUIRED ON ADHERED SYSTEMS UNLESS PIPE DIAMETER EXCEEDS 18" (50cm).

DIMENSIONS		cm	
(A)	1-1/2"	4	TO
	2"	5	
(B)	1"	2.5	MIN.
(C)	1/2"	1.5	MIN.
(D)	12"	30	APPROX.

FASTENER TYPES ON MECHANICALLY ATTACHED ROOF ASSEMBLY

DECK TYPE	OPTION	FASTENER	PLATE
STEEL OR WOOD	A	HPVX	HPVX
	B	HPV-XL	HPV-XL
STRUCTURAL CONCRETE	A	CD-10	HPVX
	B	MP 14-10	HPVX



FIELD-FABRICATED PIPE FLASHING

MAXIMUM WARRANTY: SEE WARRANTY NOTE

→ PVC/PVC KEE MEMBRANE

→ APPROVED SUBSTRATE

0 → SEE NOTE

PS (PRESSURE SENSITIVE)

TPC (Thermoplastic Common Details)

TPC-8.2